GREEN/MEUP

Innovative uses of digestate of biogas plants

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Solution – Biogas

- Circular Economy and Green Deal in

practice

4 products from Biowaste:

- 1. gaseous fuel
- 2. liquid fertilizer
- 3. solid fertilizer
- 4. captured CO2

3. NO WASTE

Estonian Biomethane Potential

1,5 TWh (150 mln Nm3)

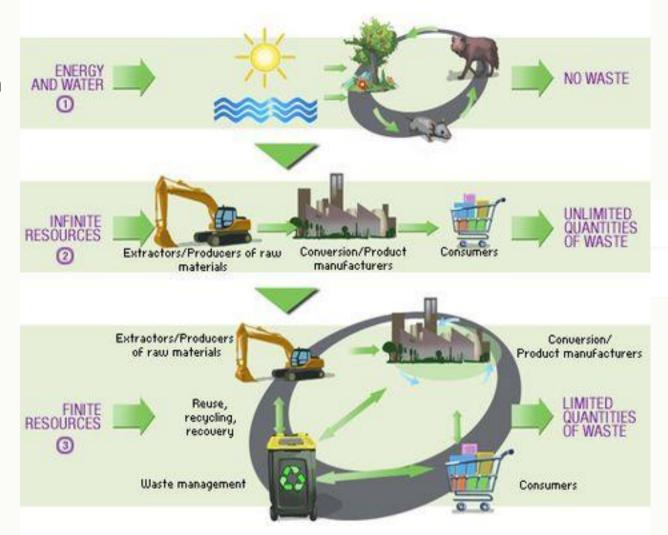
0,5 TWh manure

0,5 TWh biowaste

0,5 TWh sustainable cultivated green biomass, grass, hay

Practise

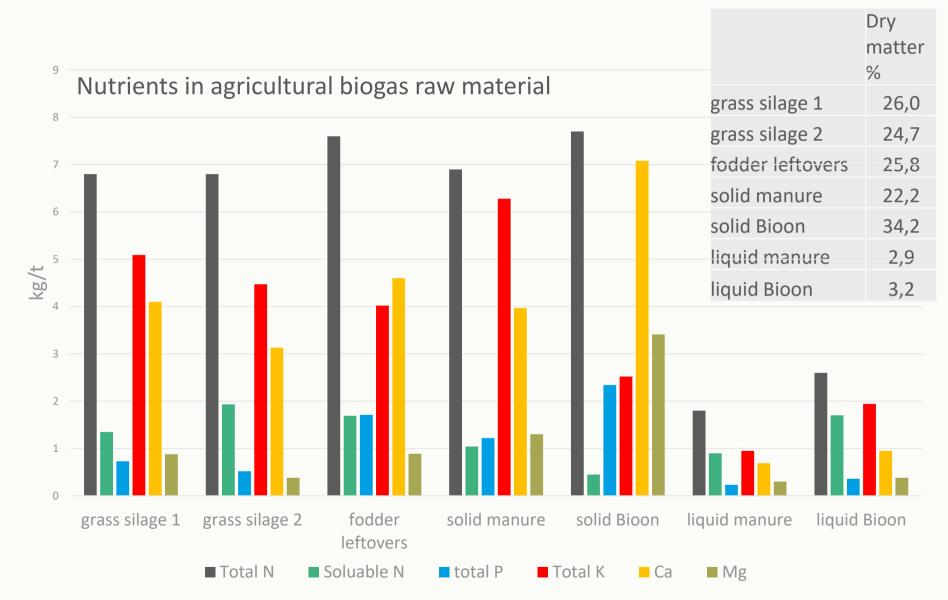
BM 2024 0,28 TWh (28 mln Nm3) NG 2024 ca 3 TWh (300 mln Nm3)



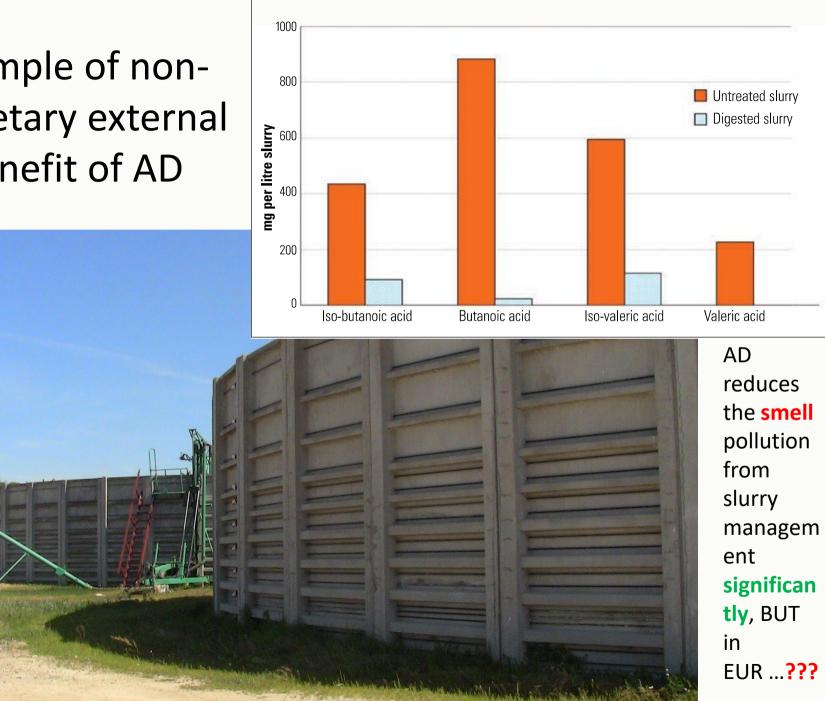
Operation of natural ecosystems

- ② Linear operation of "conventional" industrial systems
- ③ Circular operation of eco-industrial systems

Nutrients from agricultural waste are recycled in biogas digestate



Example of nonmonetary external benefit of AD





Digestate can become fertilizer

 Regulation of Ministry of Environment of Estonia nr. 7, 08.04.2013, Requirements for compost from biowaste) <u>https://www.riigiteataja.ee/akt/110042013001</u>

 Regulation of Ministry of Environment of Estonia: Requirements for digestate from biogas production from biowaste adopted on 10.05.2016, <u>https://www.riigiteataja.ee/akt/119052016009#</u>



LESSONS ON FEEDSTOCK

STABILITY, QUALITY, SEASONALITY,

ORIGIN OF FEEDSTOCK \rightarrow DETERMINES THE MANAGEMENT OF DIGESTATE \rightarrow

USING THE (... 10% ...) BIOWASTE MAKES DIGESTATE 100% WASTE

→ REQUIRES WASTE PERMIT TO BIOGAS PLANT [EXPENSIVE AND TIME-CONSUMING]

 \rightarrow REQUIRES WASTE PERMIT TO FARMERS \rightarrow WHICH FARMERS DON'T HAVE

FOR AGRICULTURAL BIOGAS PLANTS CERTIFICATION / PASTEURIZATION OF FEEDSTOCK/DIGESTATE IS NOT THE OPTION → CIRCULAR ECONOMY IS NOT POSSIBLE





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Manure, agricultural residues, food Industry leftovers ARE NOT WASTE, BUT SECONDARY <u>RAW MATERIAL</u>

- Use of secondary raw materials (residues, by-products)
- to implement a circular economy through biogas production
- has been made so difficult due to very strict waste regulations
- that it is easier for biogas producers to avoid their use
- Everyone will lose (EU, government, residue owners, biogas producers, environment, climate, green Deal and Circular Economy)







Example – ad hoc spoiled

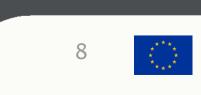
Waste register:

02 01 03 feed waste, crop waste, plant tissue waste from agriculture, straw, used plant tissue-based growing media ARE WASTE – OR ARE THEY?

What is the risk to the environment and health from their use in the production of fertilizer in a biogas plant?

To use them in biogas production, a renewable energy producer must apply for a waste permit, become a waste handler, and provide a financial guarantee to the bank that they will use these secondary raw materials for biogas production – usually on the same day









Cross-sectoral solution \rightarrow change EU waste directive

If biodegradable **residues**, by-products **are used** to produce **renewable energy** (biogas, synthetic gas, hydrogen, green electricity and green heat)

Then these **secondary raw materials** should **not be treated as waste**, but as secondary raw materials - **this could also be reflected in the waste code** - for example by *adding 1 instead of 0 to the first 6 digits waste code*?

 \rightarrow 12 01 03 silage, silage residues ... if they are used for biogas production or otherwise





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Joint digestate policy drafting working group of biomethane producers and Ministry of Environment and Energy of Estonia

- Current legislation on digestate has become an obstacle for biogas producers
- Supervision has initiated proceedings, there is a real risk that digestate from agricultural biogas plants will be treated as waste
- Proposals
- Amend legislation with permitted waste types
- Harmonize maximum levels of undesirable substances





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Additional options in digestate use **GREEN///EUP**

solid-liquid separation, ammonia stripping, membrane filtration pelleting, pyrolysis



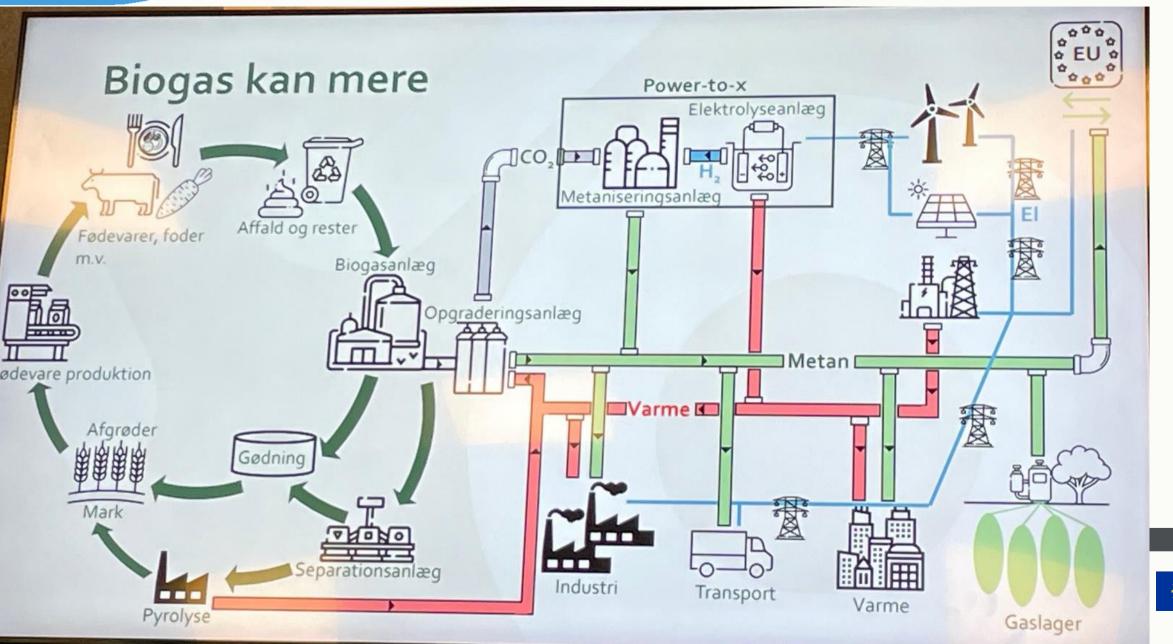






Sindal biomethane plant - Denmark

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Bioenergy industrial symbiosis

Regional approach \rightarrow co-digestion of feedstock from certain regioon \rightarrow local production and combined consumption

Waste water sludge → biogas → digestate → landscaping

→drying→pelleting→CHP → electricity and heat for biogas/biomethane plant →pelleting→pyrolysis→biochar → soil amendment→carbon credit (CCS) →biochar →CHP→ biomethane production

Agricultural residues \rightarrow biogas \rightarrow digestate \rightarrow organic fertilizer

 \rightarrow digestate separation \rightarrow solid organic fertilizer

 \rightarrow liquid organic fertilizer





Nutrients from waste to organic fertilizer - the first steps in Estonia

Solid fertilizer from biogas digestate 25 L plastic bag



Liquid Fertiliser from biogas digestate 5 l canister



BIOON

UNIVERSAL NATURAL FERTILIZER

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Solid bioon can be used on all soils and plant growth substrate to fertilize all plants and improve soil properties, both outdoors and in the greenhouse. Vegetables, vegetables and fruits fertilized with bioon, can be consumed without heating.

READ MORE



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Liquid bioon can be used on all soils and plant growth substrate to fertilize all plants and improve soil properties, both in the open and in the greenhouse.

READ MORE

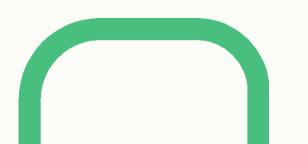


www.bioon.ee



Proposal for a Roadmap to increase sustainable biogas production and deployment in Estonia

- Development of a business model (including a business collaboration model) for circular **bioeconomy industrial parks.**
- The design of the industrial park development models
- To motivate the concentration of industry in the vicinity of already established biogas plants
- The creation and expansion of circular economy complexes in the immediate vicinity of established biogas plants.





How much biogas digestate as organic fertilizer can substitute the mineral fertilizer worldwide?

- The potential of biogas digestate to substitute mineral fertilizers globally is significant,
- It depends on various factors such as the scale of biogas production, the nutrient content of the digestate, and its application efficiency.
- Studies suggest that digestate can replace a substantial portion of mineral fertilizers due to its rich nutrient profile, including nitrogen, phosphorus, and potassium
- <u>https://www.europeanbiogas.eu/wp-</u> content/uploads/2015/07/Digestate-paper-final-08072015.pdf
- <u>https://www.cambridge.org/core/journals/renewable-agriculture-and-food-systems/article/biogas-digestate-as-a-renewable-fertilizer-effects-of-digestate-application-on-crop-growth-and-nutrient-composition/B2541B3926B692C1D53BE16F753CA011</u>

- using digestate as a fertilizer can reduce greenhouse gas emissions and promote sustainable nutrient recycling.
- However, the global substitution potential would require widespread adoption of anaerobic digestion technology and efficient management of digestate as a resource.
- Needs calculations and analyses:

INNOVATIONS 2022 AND BEYOND



Solar PV Station 250 kWel – working (www.biometaan.ee)

Bioon – biogas digestate to liquid and solid **fertilize** (www.bioon.ee) tested, but on hold

Thori Tanklad OÜ – the first mobile and autonomous CBM filling station – working (www.thoritanklad.ee) – merged to Biometaan OÜ at 2025

Convion solid oxide fuel cell [SOFC] on biomethane (www.convion.fi), 4th in the world of its kind – working 2022

The SOFC Convion C60 is mobile, autonomous combined heat (25%) and electricity (with 60%) efficiency, 60 kW*h) generator

Wind generaator \rightarrow hydrogen + off-CO2 from biogas membrane Upgrade unit \rightarrow SYNGAS – in future

H2S removal from biogas - possible to produce solid sulphur - in future Off-gas CO2 from upgrading – to purify it to liquid certified CO2 as product - in future

> Possible to produce green hydrogen from biomethane – present containers can transport hydrogen

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Thank you!

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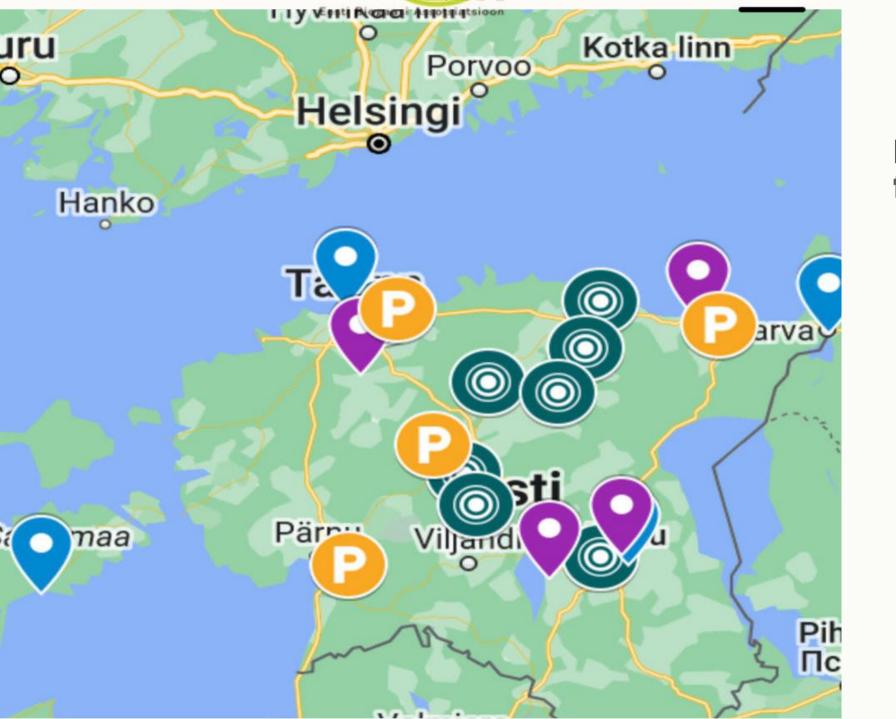


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Biogas production facilities in Estonia

Sewage treatment plants

Landfills

Industrial wastewater treatment plants

Agricultural biomethane plants



Estonian producers 2024: 12 biogas plants and **8** biomethane plants

AGRICULTURAL MIXED SUBSTRATES

Ebavere Biogas Plant	[Bioforce Ltd]	
Aravete Biogaas	[Bioforce Ltd]	
Tartu Biogaas	[Eesti Biogaas Ltd]	
Vinni Biogaas	[Eesti Biogaas Ltd]	
Oisu Biogaas	[Eesti Biogaas Ltd]	
Siimani Plant (2018)	Biometaan OÜ	
Industrial process waste water sludge		
OÜ Eastman /Velsicol [benosaad]		
Salutaguse Pärmitehas OÜ [east prod.]		
EKT EcoBio Biowaste A le Coq biogaasijaam		
Estonian Cell Plant (2) Estover Piimatööstus		

Waste '	Water Sludg	e
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Tallinna Vesi AS

Tartu Vesi AS

Narva Vesi AS

Kuressaare Veevärk AS

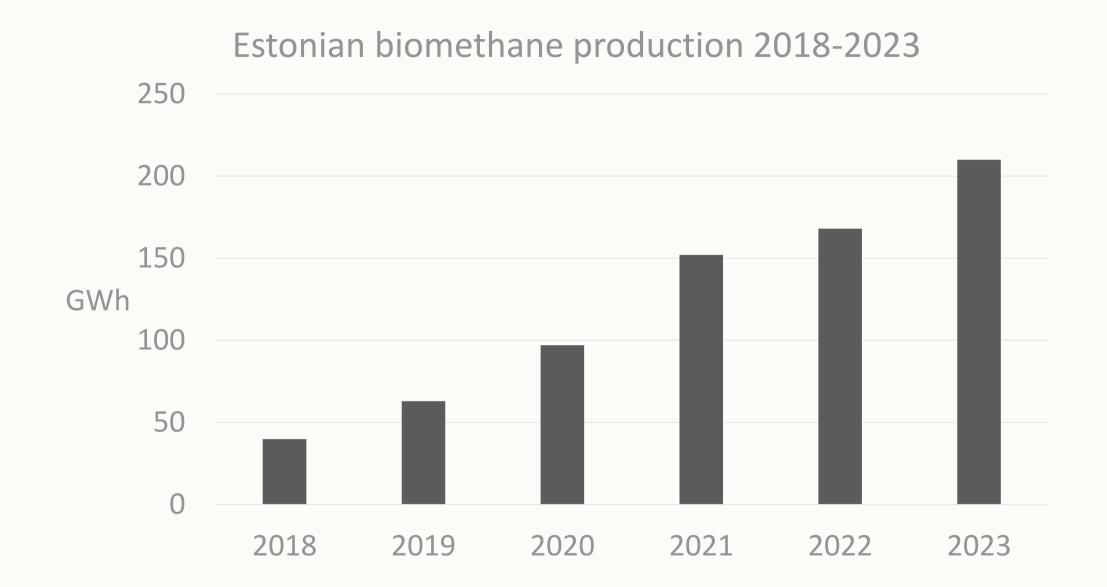
Biogas from Landfill

Väätsa landfill

Tallinna Prügilagaas OÜ [Jõelähtme]

Paikre OÜ [close to Pärnu]

AS Uikala Prügila



Source: Biomethane production in Estonia (biometaan.info)